



PRINCE SPORTS GROUP, INC.  
BORDENTOWN, NEW JERSEY  
UNITED STATES OF AMERICA

# SI-405

DRAWN BY:

Wm HARVIE

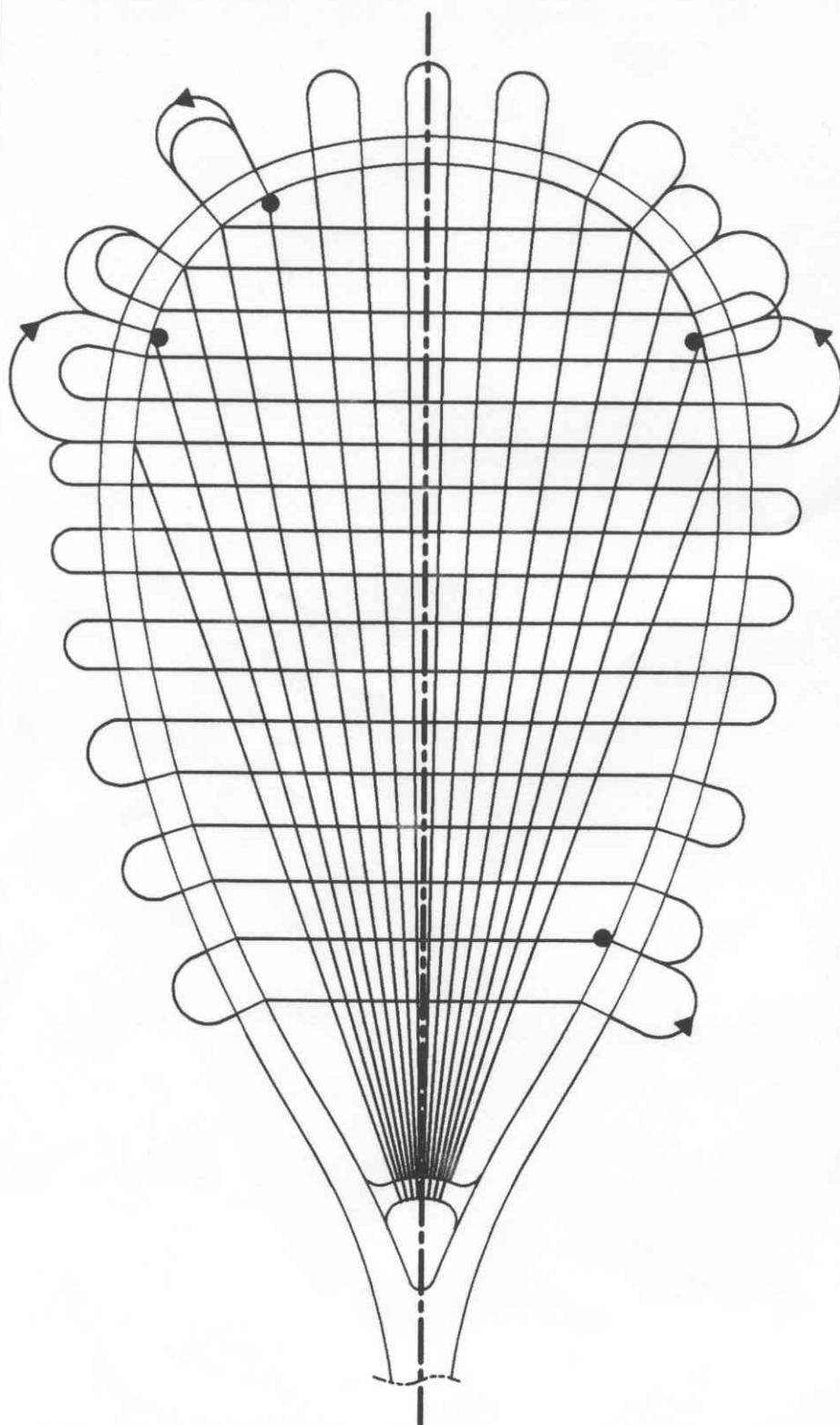
ENGINEERING:

*Jim Bowen* 10/5/98

STRINGER APPR.:

*Paul Dando* 10-5-98

REVISION B / PCN#874



## KEY

M = Main String  
X = Cross String  
H = Head (top)  
T = Throat  
L = Left Side  
R = Right Side  
SS = Short Side  
(1 piece stringing)

2PR = 2 Piece Stringing  
Required

2PO = 2 Piece Stringing  
Option

## SI-405-A

Length: 34', 21'M, 13'X, 2PR

Tension: Soft Ball: 20 - 28 lbs.  
Hard Ball: 28 - 35 lbs.

Pattern: 16M x 17X

Start M's at head.  
Loop 1LM under power ring,  
back to 2LH.  
Loop 1RM over power ring,  
back to 2RH.

Note: 1LM, 3LM, 5LM & 7LM  
will pass under the power ring  
and return forming 2LM, 4LM,  
6LM & 8LM respectively.

Note: 1RM, 3RM, 5RM & 7RM  
will pass over the power ring  
and return forming 2RM, 4RM,  
6RM & 8RM respectively.

Mains must be tensioned and  
clamped at the head only.  
M's skip 7H, 9H and 10H.  
Shared holes at 5H, 6H  
and 11H. Start X's at 5H,  
hard weave technique required.  
Bottom X: 1T.

Tie Off: M's at 8H,  
X's at 4H and 2T.

## NOTES:

Prince requires X's to be  
installed from top to bottom  
on all its racquets. Beware,  
bottom to top installation of  
X's will void the warranty.

THIS DOCUMENT AND THE INFORMATION IT CONTAINS ARE THE EXCLUSIVE PROPERTY OF PRINCE SPORTS GROUP, INC., AND ARE PROPRIETARY AND CONFIDENTIAL. NEITHER THIS DOCUMENT NOR ANY OF THE INFORMATION CONTAINED IN IT MAY BE USED BY YOU FOR ANY PURPOSE WHATSOEVER, NOR REPRODUCED OR DISCLOSED BY YOU TO OTHERS, EXCEPT WITH THE EXPRESS PRIOR WRITTEN CONSENT OF PRINCE SPORTS GROUP, INC.

© PRINCE SPORTS GROUP, INC. ALL RIGHTS RESERVED